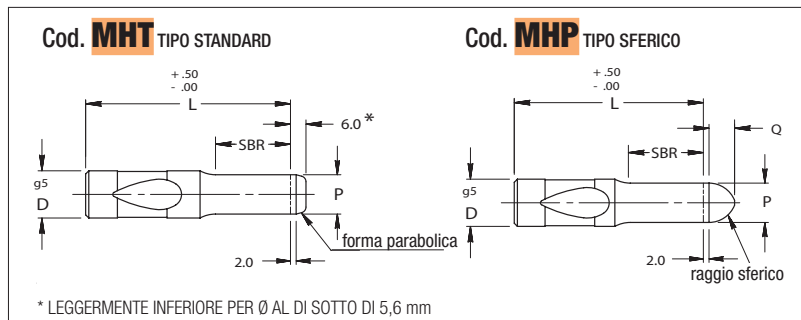
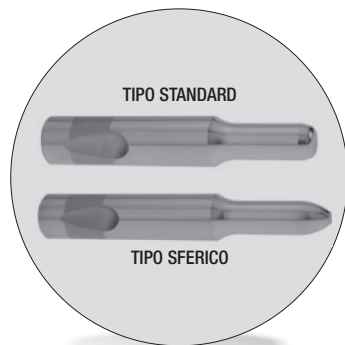


Punzoni innesto rapido piloti applicazioni pesanti

Ball lock pilot heavy duty

MOELLER
PRECISION TOOL
ADVANCED STAMPING APPLICATION TOOLING



Per le alterazioni standard vedi pagg. 3.52 ÷ 3.57

Codice	Materiale	Tolleranze standard
Cod. MHT / MHP	Acciaio M2, HRC 60-63 *Acciaio PM4	Tondo P $\begin{matrix} +.01 \\ -.00 \end{matrix}$  0.01 P - D Quando P=D si usa la tolleranza del corpo (D)

Quota P	Q
1.50-9.50	4
>9.51	10

CODICE	D	P	L					
			71	80	90	100	110	125
MH_10	10	2.50 - 10.00	•	•	•	•	•	•
MH_13	13	5.00 - 13.00	•	•	•	•	•	•
MH_16	16	8.00 - 16.00	•	•	•	•	•	•
MH_20	20	12.00 - 20.00	•	•	•	•	•	•
MH_25	25	16.00 - 25.00		•	•	•	•	•
MH_32	32	24.00 - 32.00		•	•	•	•	•
MH_40	40	30.00 - 40.00		•	•	•	•	•

CODICE	D	SBR		
		STD	ALTERAZIONI	
			B	C
MH_10	10	19	10	—
MH_13	13	19	13	25
MH_16	16	19	13	25
MH_20	20	19	13	25
MH_25	25	19	13	25
MH_32	32	19	13	25
MH_40	40	25	19	30

***PM4 a richiesta da specificare/Must specify PM**

Esempio di ordinazione/Order example: MHP 020.071 STD P=9,00 (cod.+D+L+SBR+P)

STD = standard L = 71 SBR MAX = 19