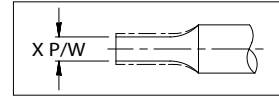


Quote di trancia per punzoni non standard *Out of range punch point*

XP / XW

Viene utilizzato quando le quote "P" e/o "W" sono inferiori o maggiori rispetto a quelle standard indicate nelle tabelle sottostanti.



Punzoni a innesto rapido e a testa cilindrica *Ball lock and shoulder punches solid*

GAMBO D	MAX S.B.R		
	13	19	25
QUOTA MIN. P TONDI			
4	1.20		
5	1.30	1.30	
6	1.40	1.40	1.40
8	1.70	1.70	1.70
10	2.00	2.00	2.00
13	2.50	2.50	2.50
16	3.50	3.50	3.50
20	5.00	5.00	5.00
25	8.00	8.00	8.00
32	12.00	12.00	12.00
40	16.00	16.00	16.00
45	18.00	18.00	18.00
50	23.00	23.00	23.00
56	28.00	28.00	28.00
63	33.00	33.00	33.00

GAMBO D	MAX S.B.R		
	13	19	25
QUOTA MIN. W SAGOME			
4	1.20		
5	1.30	1.30	
6	1.40	1.40	
8	1.70	1.70	1.70
10	2.00	2.00	2.00
13	2.50	2.50	2.50
16	3.50	3.50	3.50
20	4.50	4.50	4.50
25	4.50	4.50	4.50
32	5.00	5.00	5.00
40	6.00	6.00	6.00
45	6.00	6.00	6.00
50	8.00	8.00	8.00
56	9.00	9.00	9.00
63	10.00	10.00	10.00

Punzoni applicazioni leggere con eiettore

Light duty ejector punches

GAMBO D	MAX S.B.R		
	13 63.0 min O.A.L.	19 63.0 min O.A.L.	25 71.0 min O.A.L.
QUOTA MIN. P TONDI			
6	2.00		
10	2.70	2.70	
13	3.20	3.20	3.20
16	3.50	3.50	3.50
20	5.00	5.00	5.00
25	8.00	8.00	8.00

GAMBO D	MAX S.B.R		
	13 63.0 min O.A.L.	19 63.0 min O.A.L.	25 71.0 min O.A.L.
QUOTA MIN. W SAGOME			
6	2.00		
10	2.70	2.70	
13	3.20	3.20	3.20
16	3.50	3.50	3.50
20	4.00	4.00	4.00
25	5.00	5.00	5.00

Punzoni applicazioni pesanti con eiettore

Heavy duty ejector punches

GAMBO D	MAX S.B.R		
	13 63.0 min O.A.L.	19 63.0 min O.A.L.	25 71.0 min O.A.L.
QUOTA MIN. P TONDI			
10	2.70	2.70	
13	3.20	3.20	3.20
16	3.50	3.50	3.50
20	5.00	5.00	5.00
25	8.00	8.00	8.00
32	12.00	12.00	12.00
40	16.00	16.00	16.00

GAMBO D	MAX S.B.R		
	13 63.0 min O.A.L.	19 63.0 min O.A.L.	25 71.0 min O.A.L.
QUOTA MIN. W SAGOME			
10	2.50	2.50	
13	3.20	3.20	3.20
16	3.50	3.50	3.50
20	4.00	4.00	4.00
25	5.00	5.00	5.00
32	6.00	6.00	6.00
40	8.00	8.00	8.00

Punzoni testa cilindrica con eiettore *Shoulder ejector punches*

GAMBO D	MAX S.B.R		
	13 63.0 min O.A.L.	19 63.0 min O.A.L.	25 71.0 min O.A.L.
QUOTA MIN. P TONDI			
5	1.60		
6	2.00		
8	3.00	3.00	
10	3.20	3.20	3.20
13	3.20	3.20	3.20
16	4.00	4.00	4.00
20	4.00	4.00	4.00
25	5.00	5.00	5.00
32	6.00	6.00	6.00
40	8.00	8.00	8.00
45	18.00	18.00	18.00
50	23.00	23.00	23.00
56	28.00	28.00	28.00
63	33.00	33.00	33.00

GAMBO D	MAX S.B.R		
	13 63.0 min O.A.L.	19 63.0 min O.A.L.	25 71.0 min O.A.L.
QUOTA MIN. W SAGOME			
5	1.60		
6	2.00		
8	3.00	3.00	
10	3.20	3.20	3.20
13	3.20	3.20	3.20
16	4.00	4.00	4.00
20	4.00	4.00	4.00
25	4.50	4.50	4.50
32	5.00	5.00	5.00
40	6.00	6.00	6.00
45	6.00	6.00	6.00
50	8.00	8.00	8.00
56	9.00	9.00	9.00
63	10.00	10.00	10.00