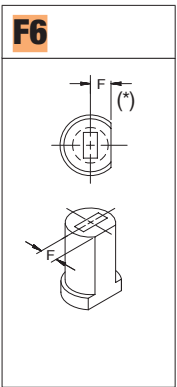
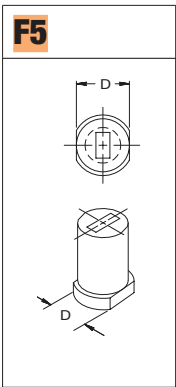
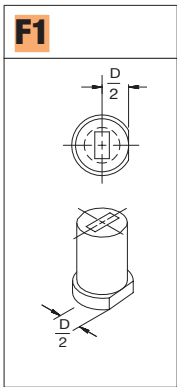
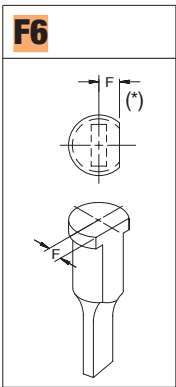
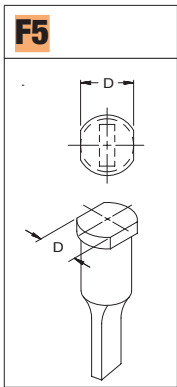
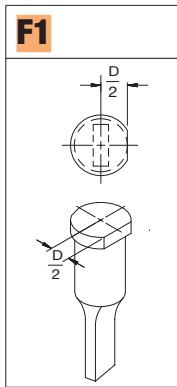


Tagli di chiavetta a punzoni e matrici con testa Flats on shoulder punches and buttons



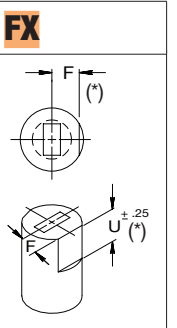
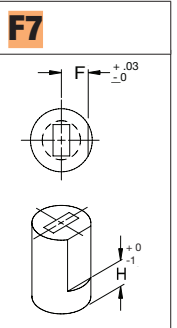
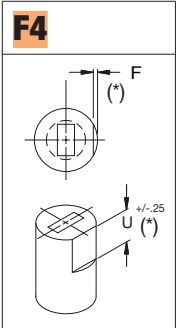
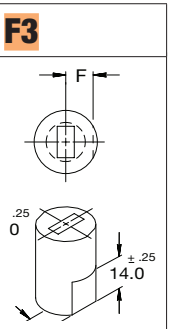
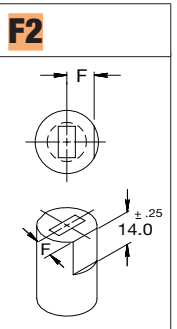
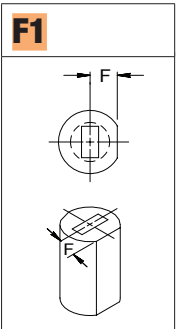
(*) specificare

F1 e F5 sono tangenti al gambo. Per F6 si richiede di specificare quota "F" in sede d'ordine. F5 standard a 180°.

Tagli di chiavetta su matrici lisce Flats on press fit buttons

F1, F2, F3		F7	
CORPO DIA	"F" ^{+0.02} -0.00	F	H
8	3.5		
10	4.0		
13	5.5	5.0	9
16	7.0	6.5	9
20	8.5	8.5	9
22	9.5		
25	11.0	10.5	16
32	14.0	14.0	16
38	17.0		
40	18.0	18.0	16
45	20.5		
50	23.0	23.0	16
56	26.0		
63	29.5	29.5	16
71	33.5		
76	35.5		
85	40.0		
90	42.5		
100	47.5		

Per F1, F2, F3
utilizzare
quota "F"
come da
tabella.



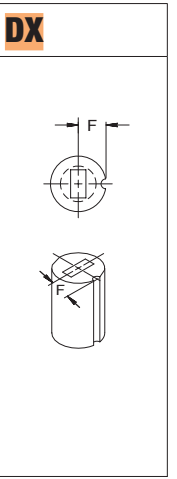
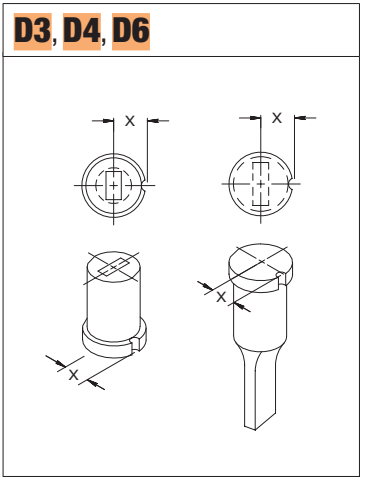
Per FX, F4
specificare
le quote "F"
e "U" in fase
d'ordine.

(*) specificare

Foro spina Dowel grooves

Ø CORPO "D"	DX SPINA	D3 3.0 SPINA	D4 4.0 SPINA	D6 6.0 SPINA
	"F" dim	"F" dim	"F" dim	"F" dim
8	specificare	4.7	5.2	6.2
10	specificare	5.5	6.0	7.0
13	specificare	6.7	7.2	8.2
16	specificare	8.0	8.0	9.0
20	specificare	10.0	10.0	11.0
22	specificare	11.0	11.0	12.0
25	specificare	12.5	12.5	13.5
32-UP	specificare	D/2	D/2	D/2

D3, D4 e D6 identificano le sedi spina con Ø=3, 4 e 6 mm. Nelle matrici e punzoni con collare sono posizionate tangenti al corpo. In tutti gli altri prodotti la sede spina è posizionata, rispetto al centro, con la quota F (indicata nella tabella). La DX identifica una sede spina con la quota F specificata dal cliente e deve essere citata in fase d'ordine.



X/F dims. +/- .013