

Punzoni innesto rapido applicazioni leggere

Ball lock light duty

MOELLER
PRECISION TOOL

Piloti innesto rapido *Ball lock pilots*



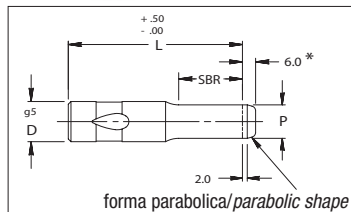
Cod. **MLT**



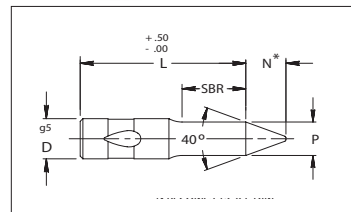
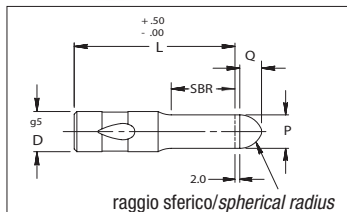
Cod. **MLP**



Cod. **MLA**



*LEGGERMENTE INFERIORE PER Ø AL DI SOTTO DI 5,6 mm
*SLIGHTLY LESS FOR DIA'S UNDER 5.6



* N = 1.2 X P MIN. NEL CASO IN CUI P SIA COME IN TABELLA
* N BECOMES 1.2 X P DIM WHEN P IS BELOW MIN (SEE CHART)

Codice/Code	Materiale/Material	Tolleranze standard/ Standard Point Tolerance
Cod. MLT / MLP MLA	Acciaio/Steel M2, HRC 60-63	Tondo/Round P $\begin{matrix} +.01 \\ -.00 \end{matrix}$  0.01 P - D Quando P=D si usa la tolleranza del corpo (D) When P = D Shank Tolerances apply (D)

Codice/Code	Quota P / P dim.	Q
Cod. MLP	1.50-9.50 >9.51	4 10

CODICE/CODE	D	P	N	P MIN. *	L				
					63	71	80	90	100
ML_ 06	6	2.20 - 6.00	—	—	●	●	●	●	●
ML_ 10	10	2.50 - 10.00	8	5.64	●	●	●	●	●
ML_ 13	13	5.00 - 13.00	10	7.11	●	●	●	●	●
ML_ 16	16	8.00 - 16.00	15	10.74	●	●	●	●	●
ML_ 20	20	12.00 - 20.00	20	14.38	●	●	●	●	●
ML_ 25	25	16.00 - 25.00	25	18.00	●	●	●	●	●

CODICE/CODE	D	SBR		
		STD	B	C
ML_ 06	6	13	10	—
ML_ 10	10	19	10	—
ML_ 13	13	19	13	25
ML_ 16	16	19	13	25
ML_ 20	20	19	13	25
ML_ 25	25	19	13	25

Esempio di ordinazione/Order example: MLA 10 80 B P=7.00 (codice/code + D+L+SBR+P)

STD = standard
L = 63 SBR MAX = 19