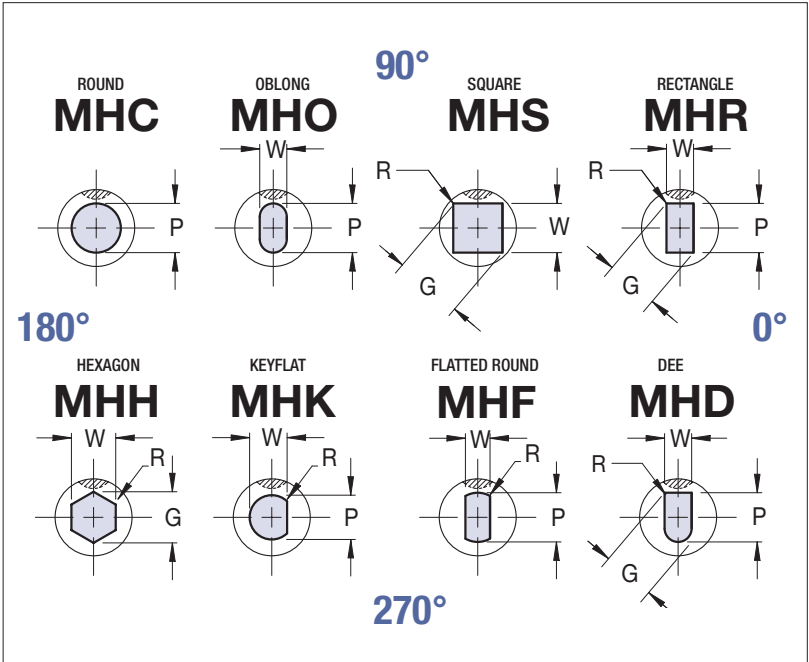
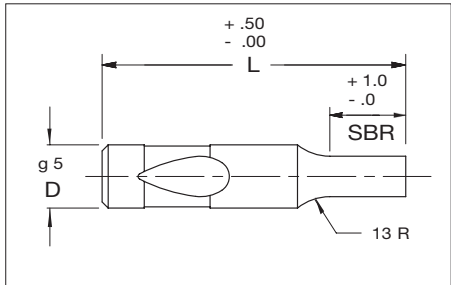
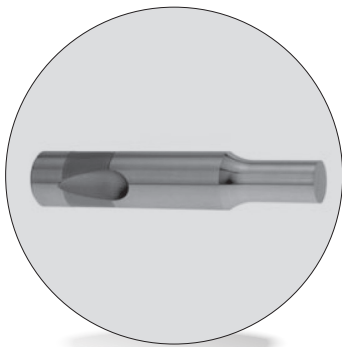


Punzoni innesto rapido applicazioni pesanti

Ball lock punches heavy duty - Solid



Per le alterazioni standard vedi pagg. 3.56 ÷ 3.61
For product alterations see pages 3.56 ÷ 3.61

I disegni rappresentano i punzoni visti dalla parte del corpo ma disegnate con linea piena per chiarezza.
Views are shown looking through the shank but drawn with solid lines for clarity.

Codice/Code	Materiale/Material	Tolleranze standard/ Standard Point Tolerance
Cod. MH_	Acciaio/Steel: M2, HRC 60-63	Tondo/Round P $\begin{matrix} +.01 \\ -.00 \end{matrix}$
	ALTERNATIVA/ALTERNATIVE *PM4, HRC 60-63	Sagoma/Shape P,W $\pm .01$

CODICE CODE	D	TONDO ROUND	SAGOMA SHAPE		L					
		P	MIN W	MAX G/P	71	80	90	100	110	125
MH_ 10	10	2.50 - 9.98	2.50	10.00	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●
MH_ 13	13	5.00 - 12.98	4.50	13.00	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●
MH_ 16	16	8.00 - 15.98	6.00	16.00	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●
MH_ 20	20	12.00 - 19.98	8.00	20.00	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●
MH_ 25	25	16.00 - 24.98	10.00	25.00		♦ ●	♦ ●	♦ ●	♦ ●	♦ ●
MH_ 32	32	24.00 - 31.98	12.00	32.00		♦ ●	♦ ●	♦ ●	♦ ●	♦ ●
MH_ 40	40	30.00 - 39.98	14.00	40.00		♦ ●	♦ ●	♦ ●	♦ ●	♦ ●

CODICE CODE	D	SBR		
		STD	B	C
MH_ 10	10	19	10	—
MH_ 13	13	19	13	25
MH_ 16	16	19	13	25
MH_ 20	20	19	13	25
MH_ 25	25	19	13	25
MH_ 32	32	19	13	25
MH_ 40	40	25	19	30

STD = standard
L = 71 SBR MAX = 19

La posizione standard della sede sfera è a 90°. Tutte le altre posizioni devono essere specificate in fase d'ordine (es. BS@45°)
Standard ball seat location is at 90° as shown. For other positions, specify when ordering (ex. BS@45°)

* Specificare M2 o PM4 in fase d'ordine
* Must specify M2 or PM4 when ordering

Esempio di ordinazione/Order example:					
TIPO	"D"	"L"	Lung. SBR	P (o P&W) dimensioni	MATERIALE
MHC	13	90	C	8,0	M2
MHO	16	80	STD	14,0x7,0	PM4