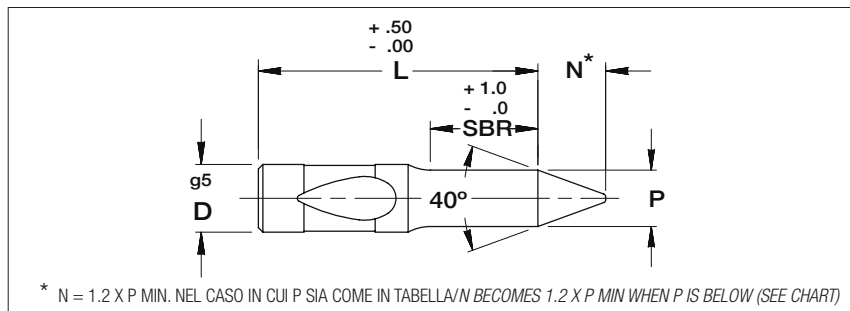


Piloti innesto rapido applicazioni pesanti

Ball lock pilot heavy duty

MOELLER
PRECISION TOOL
ADVANCED STAMPING APPLICATION TOOLING



Per le alterazioni standard vedi pagg. 3.56 ÷ 3.61/For product alterations see pages 3.56 ÷ 3.61

Codice/Code	Materiale/Material	Tolleranze standard/Standard Point Tolerance
Cod. MHA	Acciaio/Steel: M2, HRC 60-63 • ALTERNATIVA/ALTERNATIVE *PM4, HRC 60-63 ♦	Tondo/Round P $\begin{smallmatrix} +.01 \\ -.00 \end{smallmatrix}$ 0.01 P - D Quando P=D si usa la tolleranza del corpo (D) When P = D Shank Tolerances apply (D)

NB: bisogna avere minimo 38 mm di lunghezza del corpo.
 Note: must maintain minimum shank length of 38 mm.

CODICE CODE	D	TONDO/ ROUND	N	P min.	L						
		P			80	90	100	110	125	140	150
MHA 10	10	5.90 - 10.00	8	5.64	◆ ●	◆ ●	◆ ●	◆ ●	●		
MHA 13	13	9.90 - 13.00	10	7.11	◆ ●	◆ ●	◆ ●	◆ ●	●	●	
MHA 16	16	12.90 - 16.00	15	10.74	◆ ●	◆ ●	◆ ●	◆ ●	●	●	●
MHA 20	20	15.90 - 20.00	20	14.38	◆ ●	◆ ●	◆ ●	●	●	●	●
MHA 25	25	19.90 - 25.00	25	18.00	◆ ●	◆ ●	◆ ●	●	●	●	●
MHA 32	32	24.90 - 32.00	30	21.67	◆ ●	◆ ●	●	●	●	●	●
MHA 40	40	31.90 - 40.00	40	28.96	◆ ●	●	●	●	●	●	●

CODICE CODE	D	SBR	
		STD	B
MHA 10	10	19	32
MHA 13	13	19	32
MHA 16	16	25	38
MHA 20	20	25	38
MHA 25	25	25	38
MHA 32	32	25	38
MHA 40	40	30	45

*Specificare M2 o PM4 in fase d'ordine/*Must specify M2 or PM4 when ordering

Esempio di ordinazione/Order example: MHA 25-100 B P=20,0 (codice/code + D+L+SBR+P)

STD = standard