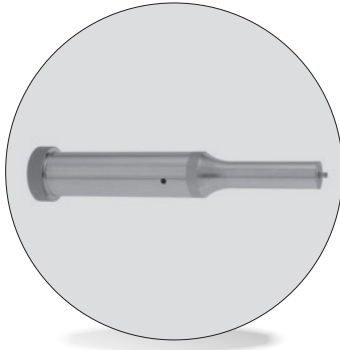
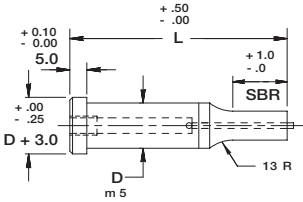


Punzoni testa cilindrica con eiettore

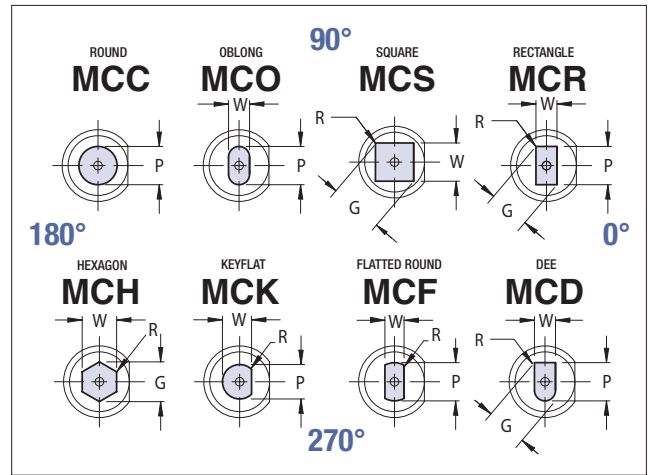
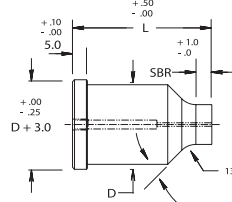
Shoulder punches ejector



D. 5÷40



D. 45÷63



Per le alterazioni standard vedi pagg. 3.56 ÷ 3.61
For product alterations see pages 3.56 ÷ 3.61

I disegni rappresentano i punzoni visti dalla parte del corpo ma disegnate con linea piena per chiarezza/Views are shown looking through the shank but drawn with solid lines for clarity.

Codice/Code	Materiale/Materiale	Tolleranze standard/ Standard Point Tolerance	*Tolleranza alternativa/Alt. point tol.	T2
Cod. MC	Acciaio/Steel: M2, HRC 60-63	Tondo/Round P $\begin{matrix} +.01 \\ -.00 \end{matrix}$	P,W $\begin{matrix} +.005 \\ -.000 \end{matrix}$	
	Testa/Head - HRC 45-55 ALTERNATIVA/ALTERNATIVE **PM4, HRC 60-63	Sagoma/Shape P,W $\pm .01$	P - D $\begin{matrix} \text{0.008} \end{matrix}$	
	Testa/Head - HRC 45-55	Quando P=D si usa la tolleranza del corpo (D) When P = D Shank Tolerances apply (D)	* a richiesta e non eseguibile oltre il Ø 45 * on request, not available beyond Ø 45	

CODICE CODE	D	TONDO/ROUND	SAGOMA/SHAPE		L											
		P	MIN W	MAX G/P	50	56	60	63	70	71	80	90	100	110	125	
MC_05	5	1.60 - 4.99	1.60	5.00	•	•	•	•	•	•	•	•	•			
MC_06	6	2.50 - 5.99	2.50	6.00	•	•	•	•	•	•	•	•	•			
MC_08	8	3.20 - 7.99	3.20	8.00	•	•	•	•	•	•	•	•	•	•	•	
MC_10	10	4.50 - 9.99	4.50	10.00	•	•	•	•	•	•	•	•	•	•	•	
MC_13	13	6.00 - 12.99	6.00	13.00	•	•	•	•	•	•	•	•	•	•	•	
MC_16	16	8.00 - 15.99	7.50	16.00	•	•	•	•	•	•	•	•	•	•	•	
MC_20	20	10.00 - 19.99	8.00	20.00		•	•	•	•	•	•	•	•	•	•	
MC_25	25	12.00 - 24.99	9.00	25.00		•	•	•	•	•	•	•	•	•	•	
MC_32	32	16.00 - 31.99	10.00	32.00			•	•	•	•	•	•	•	•	•	
MC_40	40	30.00 - 39.99	14.00	40.00							•	•	•	•	•	
MC_45	45	25.00 - 44.99	10.00	45.00							•	•	•	•	•	
MC_50	50	30.00 - 49.99	12.00	50.00							•	•	•	•	•	
MC_56	56	35.00 - 55.99	13.00	56.00							•	•	•	•	•	
MC_63	63	40.00 - 62.99	14.00	63.00							•	•	•	•	•	

CODICE CODE	D	SBR			CODICE EIETTORE EJECTOR SIZE
		STD	B	C	
MC_05	5	13	10	—	MAE 2
MC_06	6	13	10	—	MAE 3
MC_08	8	19	13	—	MAE 4
MC_10	10	19	13	25	MAE 5
MC_13	13	19	13	25	MAE 5
MC_16	16	19	13	25	MAE 6
MC_20	20	19	13	25	MAE 6

CODICE CODE	D	SBR			CODICE EIETTORE EJECTOR SIZE
		STD	B	C	
MC_25	25	19	13	25	MAE 6
MC_32	32	25	19	30	MAE 6
MC_40	40	25	19	30	MAE 6
MC_45	45	25	19	30	MAE 12
MC_50	50	25	19	30	MAE 12
MC_56	56	25	19	30	MAE 12
MC_63	63	25	19	30	MAE 12

**Specificare M2 o PM4 in fase d'ordine
**Must specify M2 or PM4 when ordering

Esempio di ordinazione/Order example:

TIPO	"D"	"L"	Lung. SBR	P (o P/W) dimensioni	ALT. STD.	MATERIALE
MCC	13	90	STD	10,0	F1	M2
MCO	16	80	B	13,0x9,0	F1	PM4

L=50 SBR MAX=13 L=60 SBR MAX=19
L=56 SBR MAX=19 L=63 SBR MAX=25

Il taglio della chiavetta è in posizione standard a 0°. Tutte le altre posizioni devono essere specificate in fase d'ordine.

Standard flat location is at 0° as shown. For other positions, specify when ordering (ex. 90°)