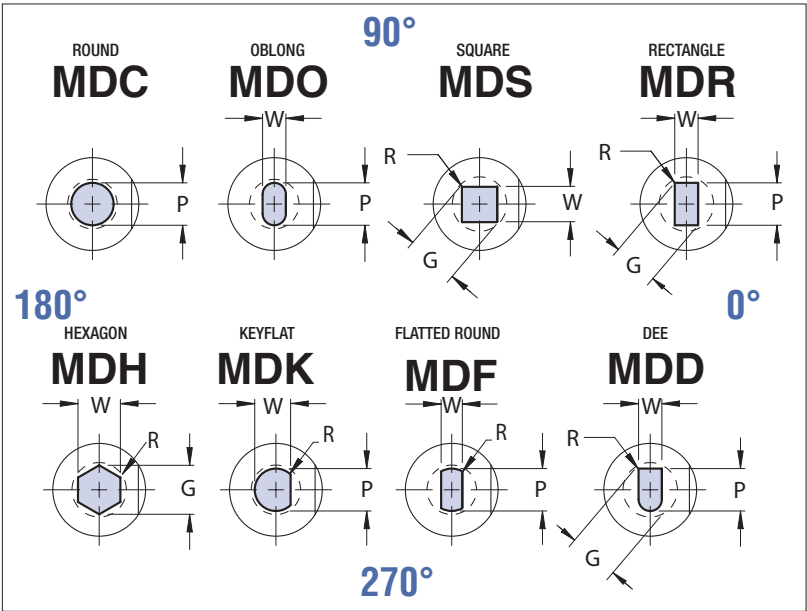
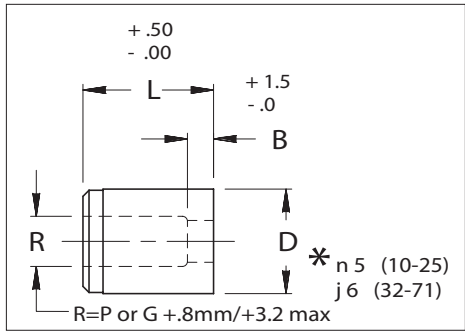
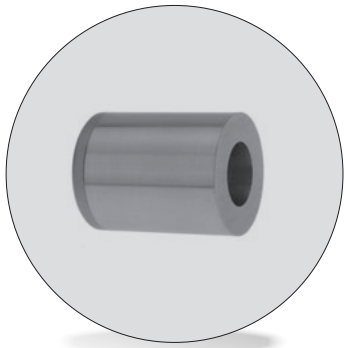


Matrici lisce scarico cilindrico

Press-fit buttons counter bore relief



I disegni rappresentano le matrici viste dalla parte di trancia.
Views are shown looking at top face of button.

Codice/Code	Materiale/Material	Tolleranze standard/Standard Point Tolerance
Cod. MD	Acciaio/Steel: A2, HRC 60-63 ALTERNATIVA/ALTERNATIVE *M2, HRC 60-63	Tondo/Round P $\begin{matrix} +.01 \\ -.00 \end{matrix}$ 0.01 P - D Sagoma/Shape P,W $\begin{matrix} +.02 \\ -.00 \end{matrix}$ 0.02 P - D

Per le alterazioni standard
vedi pagg. 3.56 ÷ 3.61
For product alterations see
pages 3.56 ÷ 3.61

CODICE CODE	D	B			R	TONDO/ROUND	SAGOMA/SHAPE		L						
		STD	alterazioni alternates			P	MIN W	MAX G/P	20	22	25	28	30	32	35
			A	B											
MD_08	8	4.0	8	-	4.0	1.50 - 3.20	1.50	3.20	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●
MD_10	10	4.0	8	-	6.0	1.60 - 5.00	1.60	5.00	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●
MD_13	13	5.0	8	-	8.0	1.80 - 7.20	1.80	7.20	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●
MD_16	16	5.0	8	-	9.5	5.00 - 8.80	2.50	8.80	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●
MD_20	20	5.0	12	-	12.0	5.50 - 11.0	3.20	11.0	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●
MD_22	22	6.0	12	-	15.0	7.50 - 14.0	4.00	14.0	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●
MD_25	25	6.0	12	-	17.5	9.50 - 16.50	4.80	16.50	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●
MD_32	32	6.0	12	-	21.0	13.0 - 20.00	5.50	20.00	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●
MD_38	38	8.0	12	-	27.0	16.00 - 26.00	6.40	26.00	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●
MD_40	40	8.0	12	-	27.0	16.00 - 26.00	6.40	26.00	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●
MD_45	45	8.0	12	20	36.0	17.50 - 35.00	7.50	35.00		♦ ●	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●
MD_50	50	8.0	12	20	41.0	20.00 - 40.00	8.00	40.00		♦ ●	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●
MD_56	56	8.0	12	20	46.0	22.50 - 45.00	9.00	45.00		♦ ●	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●
MD_63	63	8.0	12	20	51.0	25.00 - 50.00	10.00	50.00		♦ ●	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●
MD_71	71	8.0	12	20	57.0	27.50 - 56.00	11.00	56.00		♦ ●	♦ ●	♦ ●	♦ ●	♦ ●	♦ ●

Esempio di ordinazione/Order example:

TIPO	"D"	"L"	Altezza quota "B"	P (o P/W) dimensioni	Alterazione standard	Materiale
MDC	20	30	A	9,0	F2	A2
MDO	13	20	STD	6.0x3.0	F2	M2

*Specificare A2 o M2 in fase d'ordine
*Must specify A2 or M2 when ordering

Il taglio della chiavetta è in posizione standard a 0°. Tutte le altre posizioni devono essere specificate in fase d'ordine (es. 90°).
Standard flat location is at 0° as shown. For other positions, specify when ordering (ex. 90°)