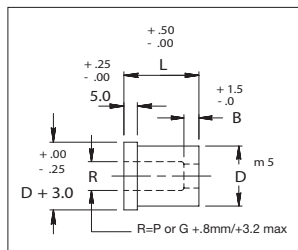
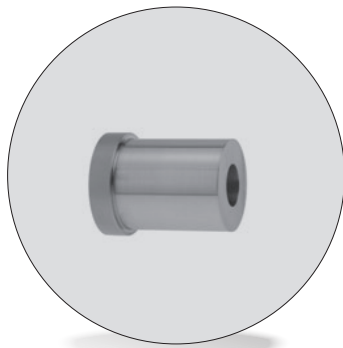


Matrici con collare

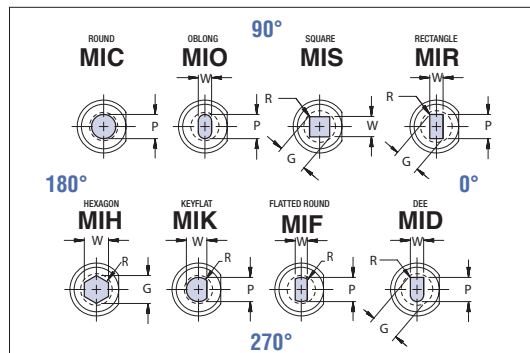
Shoulder buttons

MOELLER
PRECISION TOOL

Matrici con collare scarico cilindrico *Shoulder buttons bore relief*



I disegni rappresentano le matrici viste dalla parte di trancia.
Views are shown looking at top face of button.



Code/Code	Materiale/Material	Tolleranze standard/Standard Point Tolerance
Cod. MI	Acciaio/Steel A2 HRC 58-60 • *ALTERNATIVA/ALTERNATIVE M2 , HRC 60-63 ♦	Tondo/Round P $\begin{matrix} +.01 \\ -.00 \end{matrix}$ 0.01 P - D Sagoma/Shape P,W $\begin{matrix} +.02 \\ -.00 \end{matrix}$ 0.02 P - D

Per le alterazioni standard vedi pagg. 3.56 ÷ 3.61
Standard alterations see pages 3.56 ÷ 3.61

Il taglio della chiavetta è in posizione standard a 0°.
Tutte le altre posizioni devono essere specificate in fase d'ordine (es. 90°)/Standard flat location is at 0° as shown.
For other positions, specify when ordering (ex. 90°)

CODICE CODE	D	B		R	TONDO/ROUND		SAGOMA/SHAPE		L						
		STD	alterazioni A		P	MIN W	MAX G/P		20	22	25	28	30	32	35
MI 8	8	4.0	8	4.0	1.50 - 3.20	1.50	3.20	♦♦	♦♦	♦♦	♦♦	♦♦	♦♦	♦♦	♦♦
MI 10	10	4.0	8	6.0	1.60 - 5.00	1.60	5.00	♦♦	♦♦	♦♦	♦♦	♦♦	♦♦	♦♦	♦♦
MI 13	13	5.0	8	8.0	1.80 - 7.20	1.80	7.20	♦♦	♦♦	♦♦	♦♦	♦♦	♦♦	♦♦	♦♦
MI 16	16	5.0	8	9.5	5.00 - 8.80	2.50	8.80	♦♦	♦♦	♦♦	♦♦	♦♦	♦♦	♦♦	♦♦
MI 20	20	5.0	12	12.0	5.50 - 11.0	3.20	11.0	♦♦	♦♦	♦♦	♦♦	♦♦	♦♦	♦♦	♦♦
MI 22	22	6.0	12	15.0	7.50 - 14.0	4.00	14.0	♦♦	♦♦	♦♦	♦♦	♦♦	♦♦	♦♦	♦♦
MI 25	25	6.0	12	17.5	9.50 - 16.50	4.80	16.50	♦♦	♦♦	♦♦	♦♦	♦♦	♦♦	♦♦	♦♦
MI 32	32	6.0	12	21.0	13.0 - 20.00	5.50	20.00	♦♦	♦♦	♦♦	♦♦	♦♦	♦♦	♦♦	♦♦
MI 38	38	8.0	12	27.0	16.00 - 26.00	6.40	26.00	♦♦	♦♦	♦♦	♦♦	♦♦	♦♦	♦♦	♦♦
MI 40	40	8.0	12	27.0	16.00 - 26.00	6.50	26.00	♦♦	♦♦	♦♦	♦♦	♦♦	♦♦	♦♦	♦♦

Esempio di ordinazione/Order example: MIO 020-025 STD P=10,0 W=6,00 (codice/code +D+L+P/W)

*Specificare A2 o M2 in fase d'ordine/
Must specify A2 or M2 when ordering